14. (New) The disc support plate as claimed in claim 13, wherein said substrate comprises a metal plate.

15. (New) The disc support plate as claimed in claim 13, wherein said resin portion is provided on the first edge portion, the second edge portion and the line-shaped portion without discontinuity.

16. (New) The disc support plate as claimed in claim 13, wherein at least one of the resin portion provided on the first edge portion, the resin portion provided on the second edge portion, and the resin portion provided on the line-shaped portion has discontinuity.

17. (New) The disc support plate as claimed in claim 13, wherein said substrate is approximately 0.3 mm in thickness, and said resin portion is approximately 0.1-0.2 mm in thickness.

18. (New) The disc support plate as claimed in claim 13, wherein said resin portion is formed on both faces of said substrate.

19. (New) The disc support plate as claimed in claim 13, wherein the line-shaped portion connects the first edge portion and the second edge portion.

20. (New) The disc support plate as claimed in claim 13, wherein the line-shaped portion does not connect the first edge portion and the second edge portion.

21. (New) The disc support plate as claimed in claim 13, wherein the line-shaped portion extends along a center line of the substrate which is substantially parallel to the disc loading direction.

22. (New) The disc support plate as claimed in claim 13, wherein the line-shaped portion includes a first and second line-shaped portion which are provided substantially symmetrically with respect to a center line of the substrate which is substantially parallel to the disc loading direction.

23. (New) A device for recording and/or reproducing a disc, comprising:

a casing defining an external shape of the device;

a disc support plate disposed in said casing, said disc support plate comprising:

a substrate having a first edge portion and a second edge portion, a disc being loaded onto the disc support plate from the first edge portion to the second edge portion along a disc loading direction; and

a resin portion provided only on the first edge portion, the second edge portion and a line-shaped portion provided between the first edge portion and the second edge portion;

a disc compartment arranged in said casing to receive the disc on said disc support plate;

means for loading and unloading the disc from said disc compartment;

means arranged in said casing for reproducing the disc in said disc compartment; and

means for operating at least one of said disc compartment and said reproducing means.

24. (New) A changer mechanism for discs, comprising:

a plurality of disc support plates, each comprising:

a substrate having a first edge portion and a second edge portion, a disc being loaded onto the disc support plate from the first edge portion to the second edge portion along a disc loading direction; and

a resin portion provided only on the first edge portion, the second edge portion and a line-shaped portion provided between the first edge portion and the second edge portion;

a disc compartment provided with said plurality of disc support plates, said disc compartment receiving the discs on said plurality of disc support plates;

means for loading and unloading the discs from said disc compartment; and

means for selecting one of the discs received in said disc compartment.

25. (New) A device for recording and/or reproducing a disc, comprising:

a casing defining an external shape of the device;

a disc support plate disposed in said casing, said disc support plate comprising:

a substrate having a first edge portion and a second edge portion, a disc being loaded onto the disc support plate from the first edge portion to the second edge portion along a disc loading direction; and

a resin portion provided only on the first edge portion, the second edge portion and a line-shaped portion provided between the first edge portion and the second edge portion;

a disc compartment arranged in said casing to receive the disc on said disc support plate;

a loader configured to load and unload the disc from said disc compartment;

a reproducer arranged in said casing and configured to reproduce the disc in said disc compartment; and

an operation unit configured to operate at least one of said disc compartment and said reproducer.

26. (New) A changer mechanism for discs, comprising:

a plurality of disc support plates, each comprising:

a substrate having a first edge portion and a second edge portion, a disc being loaded onto the disc support plate from the first edge portion to the second edge portion along a disc loading direction; and

a resin portion provided only on the first edge portion, the second edge portion and a line-shaped portion provided between the first edge portion and the second edge portion;

a disc compartment provided with said plurality of disc support plates, said disc compartment receiving the discs on said plurality of disc support plates;

a loader configured to load and unload the discs from said disc compartment; and

a selector configured to select one of the discs received in said disc compartment.

27. (New) A method for manufacturing a disc support plate, comprising:

providing a substrate; and

printing resin on a surface of said substrate.

28. (New) The method as claimed in claim 27, wherein the resin is printed on the surface by performing metal-mask printing.

29. (New) The method as claimed in claim 27, wherein the resin is printed on the surface by performing silk-screen printing.

30. (New) The method as claimed in claim 27, wherein the resin is printed on the surface by performing tampo printing.

31. (New) The method as claimed in claim 27, wherein the resin to be printed is ink made of epoxy thermoplastic resin and acrylic ultraviolet cure resin.